



## 11835FW EPIC™ QUICK WHITE

WILFLEX™ EPIC Quick White is a non-phthalate premium white ink that delivers superior printability, premium aesthetics and un-matched soft hand feel and fiber mat-down. It is characterized by an extremely fast flash time with minimal after-tack, fast print strokes and easy mesh clearance for fast production environments. Quick White is designed for applications on cotton/poly blends where moderate bleed resistance is required.

### HIGHLIGHTS

- Excellent opacity and coverage, bright white
- Market leader in overall performance
- Premium soft hand, drape and fiber-matte down
- Excellent for vector and fine mesh half-tone graphics
- Excellent bleed resistance on poly-blends
- Commendable printability on both manual and automatic presses

### PRINTING TIPS

- Stir inks before printing
- Use consistent, high-tensioned screen mesh and sharp edged squeegees for best print results
- Use a printing technique to assure a good ink deposit to maximize bleed resistance and film strength properties
- Allows for fast print strokes and easy clearance on fine mesh. Use hard flood and low-medium squeegee pressure
- Quick White is a low bleed ink. When printing on garments that contain certain dyes, pre-test for the potential of ghosting
- Adjust flash cure temperature and dwell time so ink is just dry to touch. Depending on flash unit, a 2 - 3 second flash is adequate.
- Suitable for use as an underbase flash white or as a hi-lite white

### COMPLIANCE

- Non-phthalate
- For individual compliance certifications and conformity statements, please visit: [www.avient.com/wilflex-compliance](http://www.avient.com/wilflex-compliance)

### PRECAUTIONS

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



AVIENT  
SPECIALTY  
INKS

V3.04 (Modified: 03/17/2023)

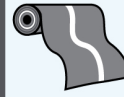
## PRODUCT INFORMATION BULLETIN



### RECOMMENDED PARAMETERS

#### Fabric Types

cotton/poly blends



#### Mesh

Count: 86-305 t/in (34-120 t/cm)  
Tension: 25-35 n/cm<sup>2</sup>



#### Squeegee

Durometer: 60/90/60, 70/90/70, 60-70  
Profile: Square, Sharp  
Stroke: Hard flood, Fast stroke  
Angle: 10-15%



#### Stencil

2 over 2  
Off Contact: 1/16" (2mm)  
Emulsion Over Mesh: 15-20%



#### Flash & Cure

Flash: 220°F (105°C)  
Cure: 300°F (149°C) Entire ink film



#### Pigment Loading

N/A



#### Wilflex™ Additives

ASI Viscosity Buster-1% max



#### Storage

65-90°F (18-32°C)  
Avoid direct sunlight  
Use within one year of receipt



#### Clean Up

Ink degradant or press wash



#### Health & Safety

Find SDS information here:  
[www.avient.com/resources/safety-data-sheets](http://www.avient.com/resources/safety-data-sheets)  
or contact your local CSR



2023, Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the information. Avient makes no warranties or guarantees respecting suitability of either Avient's products or the information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. AVIENT MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or products reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.